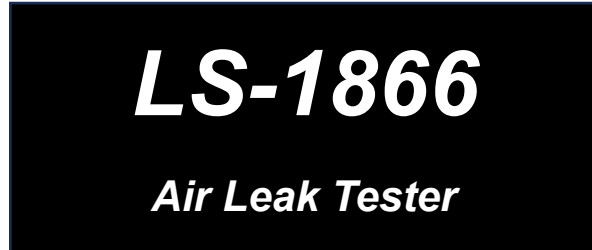


PRODUCT INFORMATION

AIR LEAK TESTER



Compact body with excellent features.
Differential pressure Air Leak Tester specialized in operability and cost performance

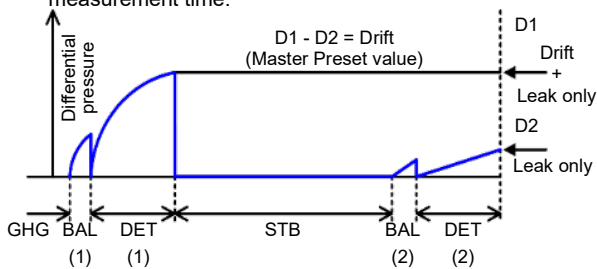


LS-1866 is a compact, lightweight, easy-to-handle differential pressure air leak tester. The Master-Preset and Noise Reduction improve detection and reduce test time. The latest enhanced features such as multi-channel, direct reading of leak volume are available.

Main Features

Master-Preset

Removes drift and noise components from the value being measured and extracts only the true leak component. Improves the yield and reduces measurement time.



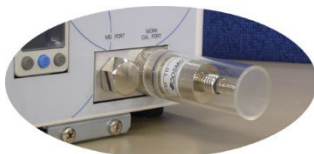
Intelligent 1 Pneumatic Circuit



The leak tester's air-operated valves ensure reliable sealing and high flow rates. The basic circuit is the Intelligent 1 Pneumatic Circuit with excellent performance and reliability that checks valve operations and sensor sensitivity. The leak tester is also equipped with a function that prevents water, oil, and foreign matter adhering to the works from entering the measurement circuit.

Leak Calibration

Calibration port is provided for easy setting and checking of leaks. Leaks can be easily checked with a Leak Master (LM-1C).



Quick Mounting Brackets

The main body can be easily installed and removed with two screws on the front.



Functions

High Resolution	Down to 0.1 Pa can be displayed in differential pressure display.
Multi-Channels	16 channels
Leak Display	Converts the differential pressure into leak rate to display in units of mL/min by calibration.
Exhaust Interference Prevention	Prevents interference noise due to differences in exhaust timing when multiple testers are used on the same machine.
Noise Reduction (NR)	Removes noises by repeating measurements, allowing for tighter limit settings.
Compensation	Master-Preset, Fixed Value Comp

Two-Level Limit Setting	Small Leak Limit and Large Leak Limit can be set for DET
Self Check	Checks differential pressure sensitivity automatically by blockage check in every test.
Air-Blow	The pneumatic circuit is cleaned at the end of every leak test.
Pressure Monitoring	Enables/Disables pressure monitoring with the upper and lower pressure limits.
External Exhaust Valve	Prevents water/oil from entering. The External Exhaust Valve is separately required.
NPN-PNP Common I/O Port	NPN and PNP available for I/O.

■ Specifications

DPS	Resolution	0.1 Pa	Pressure Source	Use clean air. Sufficiently higher than the test pressure and the pilot pressure.
	Display Range	±999 Pa		Pilot Pressure Setting
	Accuracy *1	±2.5% of rdg ±1 Pa, For 50 Pa or less: ±2 Pa	Timer Setting Range	
	Proof Pressure	5 MPa		Port Size
Leak Display Range	Differential pressure unit: 0.00 to ±999 Pa Flow unit: 0.00 to ±999 mL/min	Control I/O port	Open collector port (NPN- PNP)	
Number of Channels	16 channels (#0 to #15)		Communication Function	RS-232C serial communication port Print mode available
Timer Setting Range	0 to 999.8 s (Resolution: 0.1 s) 999.9 s means no time limitation	Standard Accessories		Oil-mist separator *2 and regulator, Filter regulator for pilot pressure, Quick Mounting Brackets, I/O connector, Power cable, Inspection Record of the product, Calibration Certificate of the standard, Operation Manual CD
Power Source	100 to 240 VAC ±10% at 50/60 Hz, 70 VA max			
Ambient Temperature	5 to 45 °C			
Humidity	80 %RH or less / no dew condensation			
Weight	Test pressure is M, L or V: Approx. 6.3 kg Test pressure is H10 or H15: Approx. 8.1 kg			

- *1 For the option of DPS Range ±10 kPa:
±5% of rdg ±0.01 kPa. However, for 0.2 kPa or less, ±0.02 kPa.
- *2 Not provided for Vacuum.

■ Model Classifications

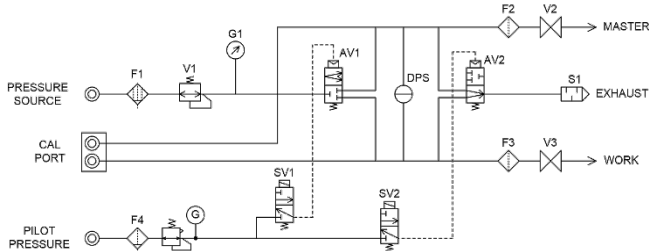
Model LS-1866(ABC.D) Model codes A, B, and D are mandatory.

A	Pneumatic Circuit	A1: Intelligent 1 Pneumatic Circuit, AS01: Micro Volume Circuit
B	Test Pressure Range	M: 50 to 800 kPa, L: 10 to 95 kPa, V: -5 to -100 kPa*1, H10: 100 to 990 kPa, H15: 0.1 to 1.5 MPa
C	Options	G: External Exhaust Valve Ready *2, F1: Blow Orifice Φ1.2*3, D4: Differential pressure range ±10 kPa
D	Power Cable	VA: 125 VAC 3 m, VE: 250 VAC 2 m, VK: 250 VAC 2 m (Only for Chinese customers)

- *1 For [Vacuum (V)], the standard air-operated valve is the vacuum guard type.
- *2 Standard specification. Not selectable for [Vacuum (V)].
- *3 Standard specification for [Micro Volume Circuit (AS01)]. Also, select when the test pressure is -10 to -4 kPa.

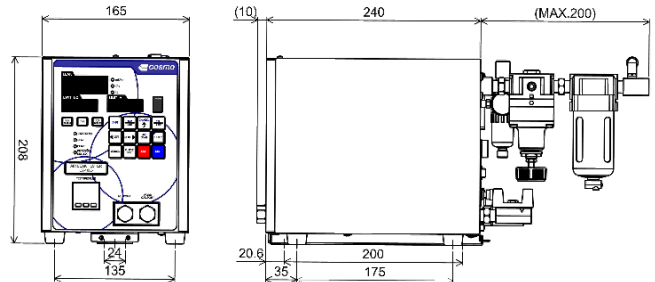
■ Pneumatic Circuit

Standard Pneumatic Circuit: Intelligent 1 Pneumatic Circuit



■ External Appearance

Dimensions (W165 x H208 x D240 mm)



■ Common Peripherals

LM-1C Leak Master

Micro-leak generator that stably generates a constant leak. Use it to check tester sensitivity and to measure equivalent internal volume.



MC Master Chamber

In the master comparison method, a non-leaking work is used as a master. The Master Chamber can be used instead as a master.



G3-M External Exhaust Valve

Install between the leak tester and the work to prevent water/oil etc. from entering the leak tester when exhausting.



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